

SECTION A-A

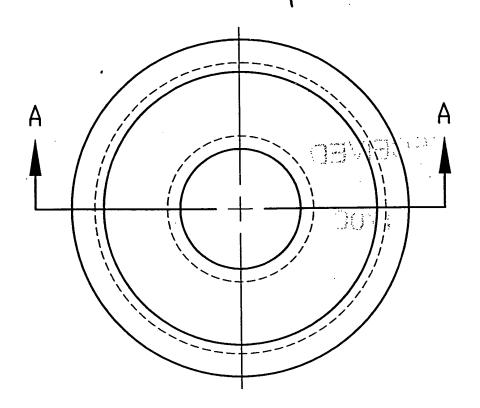
- (1.)THIS DIAMETER BEAD MAY BE FORMED AS A SECONDARY OPERATION.
- (2.) INSPECT FOR FORMING CRACKS OR HOLES
 - 3. ANY DIE LUBRICANTS CAUSING CORROSION MUST BE REMOVED.
 - 4. MANUFACTURING PROCESS: SPINNING





COPY OF PAPERS ORIGINALLY FILED MAY 0 2 2002 TC 1700

-	_		न		
	SYMBOL	DA.	REVISED	APPROVED	REVISIONS
	A	3-8 96	CW	RLM	CHG. 4.985" DIM TO REF., ADD 1.849" I.D. DIM.
	Æ	4–1 96	CW	RLM	CHG. BELL I.D. F/1.849", 5.433" F/5.592"
					2.750" F/2.250", CORRECT MD#
	△	8–18 97	CW	afo	ADD mm EQUIVALENCE



MATERIAL: COLD ROLLED STEEL

ASTM: A 620 PLATING: N/A

GAUGE: 16 (.060°) (1,5mm)



8800 East 63rd Street Kansas City, MO, USA. 64133 PHONE +816-356-8400 FAX +816-353-1873 SALES +800-821-2222

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EXTENDED VENTURI FOR TA625 TOP COMPONENT DAL: 4.000" (101.6mm)

BELL I.D.: 2.750" (69.9mm)

DRAWN BY	0ATE 3-6		
CW	96		
CHECKED BY	DATE		
RLM	3-6 96		
CHECKED BY	DATE		
APPROVED BY	DATE		
JRD	3-6 96		
SCALE:	SIZE		
N.T.S.	В		
SHT <u>1</u>	OF <u>1</u>		

WEIGHT:

TOLERANCES (UNLESS OTHERWISE SPECIFIED).
GENERAL FABRICATION ±1/16" ANGULARITY ±1'-0'.

FORGINGS & CASTINGS: COMMERCIAL TOLERANCES.

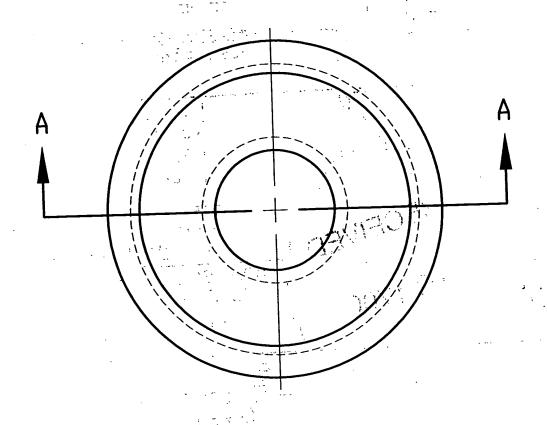
400-92

400-0485

SHIPPING DIMENSIONS:

SYMBOL L. REVISED APPROVED REVISIONS

A 8-18 CW ADD mm EQUIVALENCE



MATERIAL: COLD ROLLED STEEL

ASTM: A 620 PLATING: N/A

GAUGE: 16 (.060") (1.5mm)



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EXTENDED VENTURI FOR TA525 TOP COMPONENT OAL: 4.000" (101.6mm) BELL I.D.: 2.250" (57.2mm)

WEIGHT: SHIPPING DIMENSIONS:

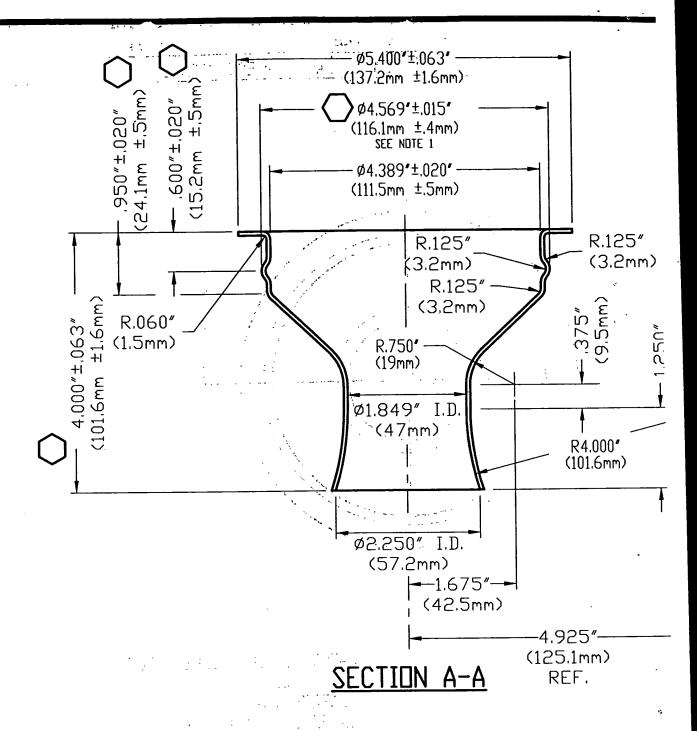
TOLERANCES (UNLESS OTHERWISE SPECIFIED). GENERAL FABRICATION ±1/16" ANGULARITY ±1'-0'. FORGINGS & CASTINGS: COMMERCIAL TOLERANCES.

	CHECKED BY CHECKED BY	DATE 8-22 96 DATE		
	APPROVED BY RLM	DATE 8-22 96		
	SCALE:	SIZE		
	N.T.S.	В.		
• •	SHT 1	OF <u>1</u>		

400-1079

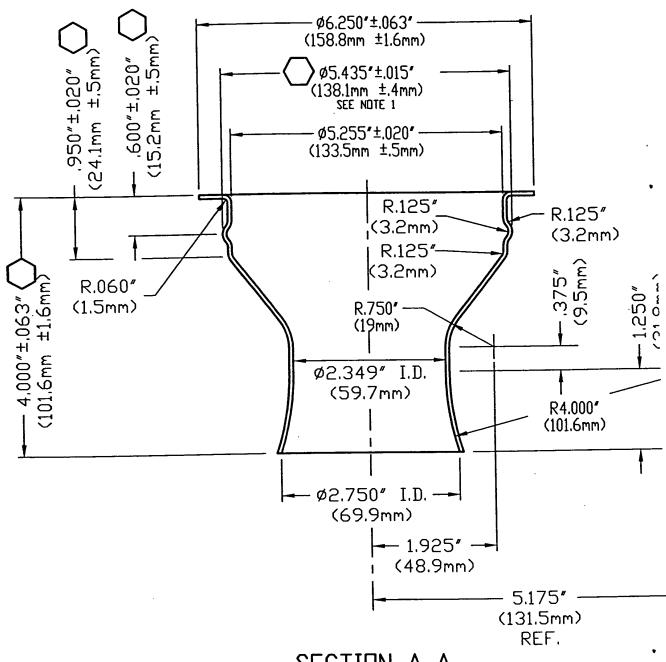
DRAWN BY

REV.



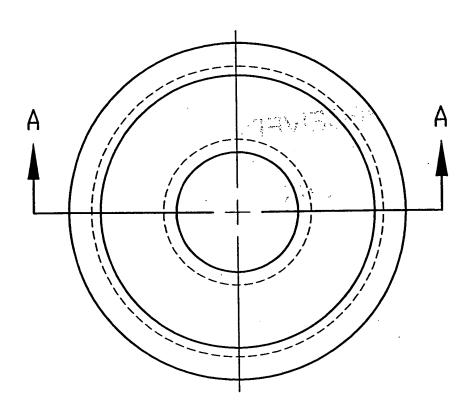
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 - 4. MANUFACTURING PROCESS: SPINNING





- SECTION A-A
- (1.) THIS DIAMETER BEAD MAY BE FORMED AS A SECONDARY OPERATION.
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 - 3. ANY DIE LUBRICANTS CAUSING CORROSION MUST BE REMOVED.
 - 4. MANUFACTURING PROCESS: SPINNING
- CHITICAL INSPECTION POINTS

SYMBO	DA1.	REVISED	APPROVED		
A	8-19 97	CW	OBO	ADD mm EQUIVALENCE	





ASTM: A 620 PLATING: N/A

GAUGE: 16 (.060") (1.5mm)



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EXTENDED VENTURI FOR TA600 TOP COMPONENT □AL: 4.000" (101.6mm)

BELL I.D.: 2.750" (69.9mm)

CHECKED BY	DATE
RLM	9-20 96
CHECKED BY	DATE
APPROVED BY	DATE
RLM	9-20 96
SCALE:	SIZE
N.T.S.	В
SHT 1	OF <u>1</u>
	RLM CHECKED BY APPROVED BY RLM SCALE: N.T.S.

TOLERANCES (UNLESS OTHERMISE SPECIFIED).
CENERAL FABRICATION ±1/16" ANGULARITY ±1'-0'.
FORGINGS & CASTINGS: COMMERCIAL TOLERANCES.

WEIGHT:

MD NUMBER: -92 400-1128

DRAWN BY

CW

9-19

9<u>6</u>

SHIPPING DIMENSIONS:

SF Air Filtration, Inc. TO: DKK FLOWERS

8800 East 63rd Street

FROM: JAC CLEMBUTS

Kansas City, MO 64133-4833

DESIGN SKETCH/CALCULATION SHEET

Fax: 816-353-7829 Sales: 800-291-2129

Subject R.L. FWWERS Project_ By Title: PUR TOP W/ VENTURY & GROVED WIRE Date: 5/22/95

GROUND WIRE INVER TELLON LIK TO TO LEGIONAL m/ terminal WIRE 30455 VOITORI FRICTION FIT INTO POLYVILLEMOND (PUR) TUBESHEET POLYURZTHANZ MOLDIED TOP BRAIDED SS around must MECHANICALLY ATTACHROO TO INNER CORE 55 INNETL COSS DICK, HERE'S HOW THE ARRANGEMENT, TRAT

WE DISCUSSED TODAY, WOULD LOOK LIKE.

BEST PERAIUS

Customer:

Sheet 1 of